

5519

SHIP

6-05



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18421

Job Sheet 177248



Part No: RBT18421

Job Qty: 1 ea

Part Name: Pin Case



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18421 Rev. A IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Small Fab-4		M.C. DAE
110	Small Fab	1 pcs	6/4/18	6/4/18	0.00	0.25	Small Fab-4		M.C. 38
120	QC	1 pcs	6/4/18	6/4/18	0.00	0.00	QC4		M.C. 9-80
130	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-1		M.C. DAE
140	QC21-FG	1 Ea	6/4/18	6/4/18	0.00	0.00	QC21		M.C. 21

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1770-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBT18421-4 and -5 to RBT18421-3 foam as per DWG. 6-Glue foam to case as per DWG.

JUN 05 2018

L.A. sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	50 31249
APP-1770-E	Pelican Case 1770	1 Ea (1 ea)	90-Start up Operation	50 77824
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	50 21040
RBT18421-2	Bottom Foam	1 Ea (1 ea)	90-Start up Operation	50 77827
RBT18421-3	Top Foam	1 Ea (1 ea)	90-Start up Operation	50 77829
RBT18421-4	Inventory Placard	1 Ea (1 ea)	90-Start up Operation	50 71290
RBT18421-5	Map Placard	1 Ea (1 ea)	90-Start up Operation	50 71322

CHANTEL L.
F.M.
COMES WITH CASE

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	403	0
	APP-1770-E	1	0	0
	RB41011	1	899	0
	RBT18421-2	1	0	0
	RBT18421-3	1	0	0
	RBT18421-4	1	1 GA	0
	RBT18421-5	1	1 GA	0

PO 079816
due 6-04

Part Specifications

Specifications could not be found.

Plex 6/1/18 10:22 AM dart.logan.david



Container No: S077848

Part: RBT18421

Job No: 177248

Serial No/Batch: S077848

Revision: A

Inspector:

Exp Date:

Instructions: 06/05/2018

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Date: 06/05/18